



PARTS LIST				PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	17-1305	Reg Block	13	1	16-6662	Spring
2	1	16-7404	Support Washer	14	1	16-7385	Dowty Seal MB45-301
3	1	16-7371	Bottle Receiver	15	1	16-7406	O-Ring(i0030-30 NBR70)
4	1	17-0975	Wika Gauge	16	1	16-7408	O-Ring(0080-20 NBR70)
5	1	17-1490	R12 Regulator Assy	17	1	16-7414	Bottle Control
6	1	17-1309	V10 Toast Rack	18	1	16-7430	Hex Nut
7	1	17-1489	R12 Main Valve Assy 22	19	1	17-1354	Reg Spacer
8	1	16-7402	Ball Retainer 2	20	1	16-6191	Buddy Bottle 200cc complete Assy
9	1	16-7403	O-Ring (barnwell 0060-20 70 Shore)	21	1	17-0976	V10 Guage Cover
10	1	16-7405	m3x6 DIN 921	22	1	17-1434	M4 x 15 Bolt
11	1	16-6074	Plunger Ball	23	1	16-7374	O-Ring(id-1/8 od-5/16 90shore)
12	1	16-7522	Inlet Spring Guide				

R10 & 12 CLX Variations					Variable Items		
R10 or R12	Assembly Part Number	Power	Calibre	Barrel Length	Item No 7 (KO Valve Assy)	Item No 21 (Bottle Assy)	Item No 1 (Reg Block)
R12	17-1590	7.5, 10	All	SC & C	17-1654	N/A	N/A
R12 PRO	17-1591	7.5, 10	All	SC & C	17-1654	17-0570	N/A
R12	17-1491	16J	All	SC & C	N/A	N/A	N/A
R12 PRO	17-1593	16J	All	SC & C	N/A	17-0570	N/A
R12 PRO	17-1594	20,24	All	Rifle	17-1893	17-0570	N/A
R12 PRO	17-1896	FAC	All	Rifle	17-1893	17-0570	N/A
R12	17-1975	20, 24	All	Rifle	17-1893	N/A	N/A
R12	17-1976	FAC	All	Rifle	17-1893	N/A	N/A
SLX Special	17-2266	16J	All	SC & C	N/A	17-2264	N/A
R12 XLX	17-2485	FAC	All	Rifle	17-1893	17-2530	N/A
R12 PRO CB	17-2573	16J	All	C	N/A	17-2264	N/A
R12 HP CF	17-2667	FAC	All	All	17-1893	17-2264	N/A
R12 HP DUB	17-2840	FAC	All	All	17-1893	17-2264	17-1305ANP

REV	DESCRIPTION	DATE	APPROVED
13	Change R12 XLX to have USA Bottle	05/03/2024	SG
14	Add R12 Pro CB	15/03/2024	SG
15	Add R12 HP CF	20/05/24	SG
16	Add R12 HP DUB Variation	12/08/2024	SG

COMPONENTS TO BE CLEAN, FREE FROM SURFACE DEFECTS, CONTAMINATION AND HOLES DEBURRED.  
 ✓ UNLESS OTHERWISE STATED, SURFACE ROUGHNESS 1.6 µm Ra OR BETTER.

Designed by Stephen.Greenacre	Approved by	Material	Finish As Machined	Date 14/09/2021
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All dimensions in mm  
 Tolerances unless otherwise specified  
 Linear Tolerance +/- 0.1 mm  
 Angular Tolerance +/- 1 Deg

**DESCRIPTION - R10 & R12 Regulator & Bottle Assy**  
**PART No. 17-1491**

Sheet 1